## Rota Range SM R200-ST & R200-ST-LB

### Centrifugal Check Sifter with Fixed Drive Shaft Supported at Both Ends

The Rota 200-ST is the mainstay of and introductory model to the Sievmaster Rota Series. The drive shaft is supported by bearings at both ends, one of which is removed with the end door assembly to change the meshes and for cleaning. The Rota 200-ST-LB is nearly identical to the Rota 200-ST but comes with the addition of a larger sized inlet, extending the auger by 250mm and changing the auger flight to a toothed profile. The purpose of this is to improve the ability of the auger to handle product that's more difficult to break down.

### **INDUSTRIES**













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Additive Manufacturing

### **FEATURES**

- Inlets and outlets are designed with standardised flanges but can be supplied with adaptors to suit any connection
- All motors and electrical items are IP55 rated, machine can be washed down without fear of ingress
- All doors and access points are fitted with magnetic interlock swtiches
- Pneumatic conveying system integration
- Dust tight design, non-vibratory
- Quick change screens with an easy clean design
- Constructed from FDA compliant materials and without crevices

### **TYPICAL MATERIALS**

#### • Spices

- Cosmetics
- Seeds

products

- Liquid separation Most non-friable powders/granular
- Flour
- Crystal sugar
- Starch Cocoa
- Agrochemicals/ fertiliser

### **PRODUCT OPTIONS**

### Machine configurations\*



- Wedgewire mesh basket
- Bonded mesh basket
- Inlet transition piece
- Fines transition piece





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Oversize outlet control

\*More options available on request

#### Finishes available

- Mirror polish to internal stainless parts (standard < 0.8Ra)
- Dressing of all internal/external welds all stainless parts
- Pharma mirror polish < 0.25Ra & dressing of all internal/external welds all stainless parts
- Passivation after polish to all stainless parts
- Viwateq/Sublimotion finish to all stainless parts
- Electropolish to all stainless parts

### **CERTIFIED TECHNOLOGY** प्रा न्ये ( ) भि 🕅

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- Low maintenance/running costs





### **Product Specification**

## **Rota Range SM R200-C**

### Centrifugal Check Sifter with Cantilever Drive Shaft Support at Drive End Only

The Rota 200-C does not have a bearing at each end of the auger drive shaft, but instead has a cantilevered auger and paddle assembly. This makes it significantly quicker and easier to remove the mesh basket and auger paddle assemblies for cleaning. It also allows the oversize weir plate to be completely closed off ensuring all product will pass through the mesh.

### **INDUSTRIES**





### Pharmaceutica





Recycling



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#### Additive Manufacturing

### **FEATURES**

- Inlets and outlets are designed with standardised flanges but can be supplied with adaptors to suit any connection
- All motors and electrical items are IP55 • rated, machine can be washed down without fear of ingress
- All doors and access points are fitted with • magnetic interlock swtiches
- Pneumatic conveying system integration

### **PRODUCT OPTIONS**

### Machine configurations\*

- ATEX upgrade
- Wedgewire mesh basket ٠
- Bonded mesh basket
- Inlet transition piece
- Easy clean magnet assy to fines



- Oversize collection barrel
- Fill level alarm
- Oversize outlet control



### Finishes available

- Mirror polish to internal stainless parts (standard < 0.8Ra)
- Dressing of all internal/external welds -• all stainless parts
- Pharma mirror polish < 0.25Ra & dressing of all internal/external welds all stainless parts
- Passivation after polish to all stainless parts
- Viwateq/Sublimotion finish to all stainless parts
- Electropolish to all stainless parts

### **CERTIFIED TECHNOLOGY** ┦ ┍ ╚ ╚

\*More options available on request

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Cosmetics

Liquid separation

Most non-friable

powders/granular

Seeds

products

## TYPICAL MATERIALS



- Crystal sugar
- Starch
- Cocoa
- Agrochemicals/ fertiliser

- Dust tight design, non-vibratory Low maintenance/running costs
- Quick change screens with an easy clean design
- Ø184mm inlet, a Ø200mm fines outlet and a Ø100mm oversize outlet
- Constructed from FDA compliant materials and without crevices

- Nutriceutical

• Spices

### **Rota Range**

### SM R200-Disintegrader

### Centrifugal Lump Breaker with Fixed Drive Shaft Supported at Both Ends

The Rota Disintegrader also shares a significant number of its characteristics with the R200-ST. Whereas the R200-ST-LB improves on the deagglomeration capability of the R200-ST, the R200-DIST is a dedicated lump breaker. The inlet is replaced with a large wide-throated hopper, designed to be filled with product whilst the auger is inactive. After the unit has been loaded in "safe mode" the processing of the material will begin with no risk to the operator.

### INDUSTRIES



# Pharmaceutical









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Manufacturing

### **FEATURES**

- Outlets are designed with standardised flanges but can be supplied with adaptors to suit any connection
- All motors and electrical items are IP55 rated, machine can be washed down without fear of ingress
- All doors and access points are fitted with magnetic interlock swtiches
- 100L hopper volume with 900mm ergonomic sack tip height and hinged, self-lifting top lid to cover

#### Automatic start up on lid closure

- Fines outlet measures 412mm x 600 mm, oversize outlet measures 412mm x 149 mm
- Pneumatic conveying system integration
- Fitted with sack rest table •
- Dust tight design, non-vibratory
- Low maintenance/running costs
- Mobile support frame

### TYPICAL MATERIALS

- Compacted dried fruits
- Biscuits for cheese cake bases
  - Powder compacted by storage or conveying
- Agglomerated powders
- Fudge blocks •
- Meringue
- Honeycomb

### **PRODUCT OPTIONS**

•

### Machine configurations\*



Oversize outlet control



### **Finishes available**

- Mirror polish to internal stainless parts (standard < 0.8Ra)
- Dressing of all internal/external welds all stainless parts
- Pharmaceutical mirror polish < 0.25Ra & dressing of all external welds
- Passivation after polish to all stainless parts
- Viwatea/Sublimotion finish to all stainless parts
- Electropolish to all stainless parts

### **CERTIFIED TECHNOLOGY** FDA CE K

\*More options available on request

Sacktip type infeed

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### Rota Range

### SM R350-ST & R350-ST-LB

### Centrifugal Check Sifter with Fixed Drive Shaft Supported at Both Ends

The R350-ST is the large capacity model of the Sievmaster Rota Series. The mesh baskets have a larger diameter and are slightly longer than those used on the R200 sieves. The auger also moves a much larger volume of product per revolution due to the increase in diameter. The R350-ST-LB comes with the addition of a larger sized inlet measuring 430 x 880mm, extending the auger by 450mm. The purpose of this is to improve the ability of the auger to handle product that's more difficult to break down.

### **INDUSTRIES**





Pharmaceutical







Recycling



Manufacturing

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**FEATURES** 

- Inlets and outlets are designed with standardised flanges but can be supplied with adaptors to suit any connection
- All motors and electrical items are IP55 rated, machine can be washed down without fear of ingress
- All doors and access points are fitted with magnetic interlock swtiches
- Pneumatic conveying system integration

#### • Dust tight design, non-vibratory

- Low maintenance/running costs
- Quick change screens with an easy clean design
- Constructed from FDA compliant materials and without crevices

### **TYPICAL MATERIALS**

- Spices
- Cosmetics
- Seeds
- Liquid separation
- Most non-friable powders/granular products
- Flour
- Crystal sugar
- Starch
- Cocoa
- Agrochemicals/ fertiliser

### PRODUCT OPTIONS

#### Machine configurations\*

- Deagglomeration of product
   (lump breaking)
- ATEX upgrade
- Wedgewire mesh basket
- 0000000
- Inlet transition piece
- 0000000
- Fines transition piece

Oversize transition piece



\*More options available on request

### Finishes available

- Mirror polish to internal stainless parts (standard < 0.8Ra)</li>
- Dressing of all internal/external welds all stainless parts
- Pharma mirror polish < 0.25Ra & dressing of all internal/external welds all stainless parts
- Passivation after polish to all stainless parts
- Viwateq/Sublimotion finish to all stainless parts
- Electropolish to all stainless parts

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